

EXHIBIT E

Buyer:

DELPHI
THERMAL & INTERIOR SYSTEMS
200 UPPER MOUNTAIN RD
LOCKPORT NY 14094

Requirements Contract

| | |
|----------------------|-------------|
| PO Number | Date Issued |
| 550057027 | 06-Jul-2004 |
| Version | |
| 01-Oct-2005 11:10:55 | |

Deliver to:

DELPHI THERMAL KETTERING
3535 South Kettering Blvd.
MORaine OH 45439

Vendor No: 1010998
DUNS No: 114371862

SENSUS PRECISION DIE CASTING INC
232 HOPKINSVILLE RD
RUSSELLVILLE KY 42276

Payment Terms: ZMN2 **Currency:** USD

Payment settled on 2nd, 2nd Month

Incoterms: FOB- FREIGHT COLLECT

| Item No. | Material No. Description | Plant | | | | | | | | | | | | | | | | | | |
|--|--|-----------------------------|----------|------------|-------|------------|-----|-------------|-------------|-----|----------|-------|----|-------------|-------------|-----|----------|-------|----|--|
| 00050 | 6561242 Head-Front, Casting | J301 DELPHI T & I KETTERING | | | | | | | | | | | | | | | | | | |
| OCT 2005 PRICE CHANGES PER MONTHLY ALUMINUM ESCALATION/DE-ESCALATION. INDEX USED IS LME NASSAC | | | | | | | | | | | | | | | | | | | | |
| | <table><tr><th>Valid From</th><th>Valid To</th><th>Currency</th><th>Price</th><th>Price Unit</th><th>UOM</th></tr><tr><td>18-Sep-2005</td><td>30-Sep-2005</td><td>USD</td><td>3,012.00</td><td>1,000</td><td>PC</td></tr><tr><td>01-Oct-2005</td><td>31-Dec-2006</td><td>USD</td><td>3,122.00</td><td>1,000</td><td>PC</td></tr></table> | Valid From | Valid To | Currency | Price | Price Unit | UOM | 18-Sep-2005 | 30-Sep-2005 | USD | 3,012.00 | 1,000 | PC | 01-Oct-2005 | 31-Dec-2006 | USD | 3,122.00 | 1,000 | PC | |
| Valid From | Valid To | Currency | Price | Price Unit | UOM | | | | | | | | | | | | | | | |
| 18-Sep-2005 | 30-Sep-2005 | USD | 3,012.00 | 1,000 | PC | | | | | | | | | | | | | | | |
| 01-Oct-2005 | 31-Dec-2006 | USD | 3,122.00 | 1,000 | PC | | | | | | | | | | | | | | | |
| This Requirement Contract is for 100% unless otherwise specified. | | | | | | | | | | | | | | | | | | | | |
| 00060 | 6561245 Cylinder-Casting | J301 DELPHI T & I KETTERING | | | | | | | | | | | | | | | | | | |
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| Valid From | Valid To | Currency | Price | Price Unit | UOM | | | | | | | | | | | | | | | |
| 18-Sep-2005 | 30-Sep-2005 | USD | 3,341.00 | 1,000 | PC | | | | | | | | | | | | | | | |
| 01-Oct-2005 | 31-Dec-2006 | USD | 3,439.00 | 1,000 | PC | | | | | | | | | | | | | | | |
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| 00080 | 6561599 Head-Rear, Casting | J301 DELPHI T & I KETTERING | | | | | | | | | | | | | | | | | | |
| OCT 2005 PRICE CHANGES PER MONTHLY ALUMINUM ESCALATION/DE-ESCALATION. INDEX USED IS LME NASSAC | | | | | | | | | | | | | | | | | | | | |

Purchasing Contact: Simmons, Cheri
Phone: 248-655-0723
Fax: 248-655-8350

Contact Address:

Delphi Harrison Thermal Systems
200 UPPER MOUNTAIN ROAD,
LOCKPORT NY 14094

SENSUS PRECISION DIE CASTING INC
 232 HOPKINSVILLE RD
 RUSSELLVILLE KY 42276

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|-------------|-------------|----------|----------|------------|-----|
| 18-Sep-2005 | 30-Sep-2005 | USD | 3,676.00 | 1,000 | PC |
| 01-Oct-2005 | 31-Dec-2006 | USD | 3,765.00 | 1,000 | PC |

This Requirement Contract is for 100% unless otherwise specified.

00020 6561795 J301 DELPHI T & I KETTERING
Head-Front, Casting
 OCT 2005 PRICE CHANGES PER MONTHLY ALUMINUM ESCALATION/DE-ESCALATION. INDEX USED IS LME NASSAC

| Valid From | Valid To | Currency | Price | Price Unit | UOM |
|-------------|-------------|----------|----------|------------|-----|
| 18-Sep-2005 | 30-Sep-2005 | USD | 3,506.00 | 1,000 | PC |
| 01-Oct-2005 | 31-Dec-2006 | USD | 3,627.00 | 1,000 | PC |

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00010 6561797 J301 DELPHI T & I KETTERING
Head-Front, Casting
 SEPTEMBER 2005 PRICE CHANGES PER MONTHLY ALUMINUM ESCALATION/DE-ESCALATION. INDEX USED IS LME NASSAC

| Valid From | Valid To | Currency | Price | Price Unit | UOM |
|-------------|-------------|----------|----------|------------|-----|
| 01-Jun-2004 | 30-Jun-2004 | USD | 2,872.00 | 1,000 | PC |
| 01-Jul-2004 | 31-Jul-2004 | USD | 3,038.00 | 1,000 | PC |
| 01-Aug-2004 | 31-Aug-2004 | USD | 2,937.00 | 1,000 | PC |
| 01-Sep-2004 | 30-Sep-2004 | USD | 2,929.00 | 1,000 | PC |
| 01-Oct-2004 | 31-Oct-2004 | USD | 2,919.00 | 1,000 | PC |
| 01-Nov-2004 | 30-Nov-2004 | USD | 2,845.00 | 1,000 | PC |
| 01-Dec-2004 | 31-Dec-2004 | USD | 2,873.00 | 1,000 | PC |
| 01-Jan-2005 | 31-Jan-2005 | USD | 2,883.00 | 1,000 | PC |
| 01-Feb-2005 | 28-Feb-2005 | USD | 2,889.00 | 1,000 | PC |
| 01-Mar-2005 | 31-Mar-2005 | USD | 2,845.00 | 1,000 | PC |
| 01-Apr-2005 | 30-Apr-2005 | USD | 2,888.00 | 1,000 | PC |
| 01-May-2005 | 31-May-2005 | USD | 2,918.00 | 1,000 | PC |
| 01-Jun-2005 | 30-Jun-2005 | USD | 2,878.00 | 1,000 | PC |
| 01-Jul-2005 | 31-Aug-2005 | USD | 2,725.60 | 1,000 | PC |
| 01-Sep-2005 | 31-Dec-2006 | USD | 2,777.00 | 1,000 | PC |

This Requirement Contract is for 100% unless otherwise specified.

00030 6561799 J301 DELPHI T & I KETTERING
Head-Front, Casting
 OCT 2005 PRICE CHANGES PER MONTHLY ALUMINUM ESCALATION/DE-ESCALATION. INDEX USED IS LME NASSAC

| Valid From | Valid To | Currency | Price | Price Unit | UOM |
|-------------|-------------|----------|----------|------------|-----|
| 18-Sep-2005 | 30-Sep-2005 | USD | 3,186.00 | 1,000 | PC |
| 01-Oct-2005 | 31-Dec-2006 | USD | 3,295.00 | 1,000 | PC |

This Requirement Contract is for 100% unless otherwise specified.

00040 6561809 J301 DELPHI T & I KETTERING
Head-Front, Casting

SENSUS PRECISION DIE CASTING INC
 232 HOPKINSVILLE RD
 RUSSELLVILLE KY 42276

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OCT 2005 PRICE CHANGES PER MONTHLY ALUMINUM ESCALATION/DE-ESCALATION. INDEX USED IS LME NASSAC

| Valid From | Valid To | Currency | Price | Price Unit | UOM |
|-------------|-------------|----------|----------|------------|-----|
| 18-Sep-2005 | 30-Sep-2005 | USD | 2,609.00 | 1,000 | PC |
| 01-Oct-2005 | 31-Dec-2006 | USD | 2,730.00 | 1,000 | PC |

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00130 6561968 J301 DELPHI T & I KETTERING
 Head-Front, Casting

OCT 2005 PRICE CHANGES PER MONTHLY ALUMINUM ESCALATION/DE-ESCALATION. INDEX USED IS LME NASSAC

| Valid From | Valid To | Currency | Price | Price Unit | UOM |
|-------------|-------------|----------|----------|------------|-----|
| 18-Sep-2005 | 30-Sep-2005 | USD | 3,422.00 | 1,000 | PC |
| 01-Oct-2005 | 31-Dec-2006 | USD | 3,525.00 | 1,000 | PC |

This Requirement Contract is for 100% unless otherwise specified.

00090 6562004 J301 DELPHI T & I KETTERING
 Head-Rear, Casting

OCT 2005 PRICE CHANGES PER MONTHLY ALUMINUM ESCALATION/DE-ESCALATION. INDEX USED IS LME NASSAC

| Valid From | Valid To | Currency | Price | Price Unit | UOM |
|-------------|-------------|----------|----------|------------|-----|
| 18-Sep-2005 | 30-Sep-2005 | USD | 2,847.00 | 1,000 | PC |
| 01-Oct-2005 | 31-Dec-2006 | USD | 2,926.00 | 1,000 | PC |

This Requirement Contract is for 100% unless otherwise specified.

00110 6562103 J301 DELPHI T & I KETTERING
 Head-Front, Casting

OCT 2005 PRICE CHANGES PER MONTHLY ALUMINUM ESCALATION/DE-ESCALATION. INDEX USED IS LME NASSAC

| Valid From | Valid To | Currency | Price | Price Unit | UOM |
|-------------|-------------|----------|----------|------------|-----|
| 18-Sep-2005 | 30-Sep-2005 | USD | 3,375.00 | 1,000 | PC |
| 01-Oct-2005 | 31-Dec-2006 | USD | 3,480.00 | 1,000 | PC |

This Requirement Contract is for 100% unless otherwise specified.

00120 6562128 J301 DELPHI T & I KETTERING
 Head-Rear, Casting

OCT 2005 PRICE CHANGES PER MONTHLY ALUMINUM ESCALATION/DE-ESCALATION. INDEX USED IS LME NASSAC

| Valid From | Valid To | Currency | Price | Price Unit | UOM |
|-------------|-------------|----------|----------|------------|-----|
| 18-Sep-2005 | 30-Sep-2005 | USD | 3,735.00 | 1,000 | PC |
| 01-Oct-2005 | 31-Dec-2006 | USD | 3,826.00 | 1,000 | PC |

This Requirement Contract is for 100% unless otherwise specified.

00100 6562221 J301 DELPHI T & I KETTERING
 Head-Rear, Casting

OCT 2005 PRICE CHANGES PER MONTHLY ALUMINUM ESCALATION/DE-ESCALATION. INDEX USED IS LME NASSAC

| Valid From | Valid To | Currency | Price | Price Unit | UOM |
|-------------|-------------|----------|----------|------------|-----|
| 18-Sep-2005 | 30-Sep-2005 | USD | 3,624.00 | 1,000 | PC |
| 01-Oct-2005 | 31-Dec-2006 | USD | 3,742.00 | 1,000 | PC |

This Requirement Contract is for 100% unless otherwise specified.

00070 6570881 J301 DELPHI T & I KETTERING
 Cylinder-Casting

SENSUS PRECISION DIE CASTING INC
232 HOPKINSVILLE RD
RUSSELLVILLE KY 42276

Requirements Contract

PO Number

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01-Oct-2005 11:10:55

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| 18-Sep-2005 | 30-Sep-2005 | USD | 3,341.00 | 1,000 | PC |
| 01-Oct-2005 | 31-Dec-2006 | USD | 3,439.00 | 1,000 | PC |

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Notes:

Title to goods shall transfer from seller to buyer upon arrival at buyer's consuming plant.

Suppliers are required to meet all requirements detailed in the Delphi Global Purchasing Supplier Guidelines and reference documents that are available on the Delphi website, www.delphi.com, (by clicking on the "Suppliers" in the header).

Suppliers are required to meet the requirements of Delphi's Production Part Approval Process as described in the Supplier Performance Development Process (SPDP) and in the Production Part Approval Process (PPAP) Manual. The Production Part Approval Process Manual is available from AIAG (810-358-3003) and the SPDP documents can be provided by the appropriate Supplier Quality Representative. Suppliers must have part manufacturing site approval prior to shipping production quantities. Contact the appropriate Delphi Supplier Quality Representative regarding questions on the approval process or approval status.

Restricted, toxic, and hazardous materials - Suppliers are required to comply with current governmental and safety constraints on restricted, toxic and hazardous materials; as well as environmental, electrical and electromagnetic considerations applicable to the country of manufacture and sale. This relates to both the salable product and the manufacturing processes. (Refer also to Terms and Conditions No. 8 "Ingredients Disclosure and Special Warnings Instructions"). Commencement of any work or service under this order shall constitute seller's acceptance of these responsibilities. If you do not accept these responsibilities, please contact the appropriate Delphi's Buyer.

Failure Analysis/Corrective Action: Suppliers are expected to perform failure analysis on defective material returned by any Delphi Division. Irreversible corrective action plans for these failures must be developed and implemented. The plans with effective dates are to be reported back to the Delphi Division who requested the analysis.

Delphi requires suppliers of productive material be capable of communicating material forecasts, material schedules, shipping notices and associated information through Electronic Data Interchange (EDI). To insure that EDI communications are accurate and effective, each productive material supplier will be required to become EDI Certified by exhibiting their ability to send and/or receive the appropriate EDI messages in accordance with applicable standards prior to providing productive material. EDI Certification will be conducted and coordinated by the EDI Competency organization.

An Internet electronic form alternative solution is intended to provide relief in situations where establishing an in-house EDI capability is a hardship for a supplier providing limited material.

Please refer to Delphi's website: www.delphi.com then Suppliers/Supplier Community Portal / Supplier Standards, for additional information.

Seller acknowledges and agrees that Buyer's General Terms and Conditions and Delphi Customer Specific Requirements are incorporated in, and a part of, this

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| Item No. | Material No. Description | Plant |
|----------|-----------------------------|-------|
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| <p>Notes Continued:</p> <p>contract and each purchase order, release, requisition, work order, shipping instruction, specification and other document issued by Buyer or accepted in writing by Buyer, whether expressed in written form or by electronic data interchange, relating to the goods and/or services to be provided by Seller pursuant to this contract (such documents are collectively referred to as this "Contract"). A copy of Buyer's General Terms and Conditions and Delphi Customer Specific Requirements are available upon written request to Buyer or via the internet at Delphi's website, delphi.com. Seller acknowledges and agrees that it has read and understands Buyer's General Terms and Conditions and Delphi Customer Specific Requirements . If Seller accepts this Contract in writing or commences any of the work or services which are the subject of this Contract, Seller will be deemed to have accepted this Contract and Buyer's General Terms and Conditions and Delphi Customer Specific Requirements in their entirety without modification. Any additions to, changes in, modifications of, or revisions of this Contract (including Buyer's General Terms and Conditions and Delphi Customer Specific Requirements) which Seller proposes will be deemed to be rejected by Buyer except to the extent that Buyer expressly agrees to accept any such proposals in writing.</p> <p>*****</p> <p>All wood packaging must be compliant with the International Standard Phytosanitary Measure #15 in the treatment of wood packaging material. Please reference the "Requirements for the treatment of wood packaging materials" section of the Supplier Community Portal found on www.delphi.com for further details.</p> <p>*****</p> <p>*****</p> <p>Non-Ferrous Metal Price - Cost Adjustment:</p> <p>The price(s) for goods shall be subject to increase or decrease, as the case may be, to reflect periodic changes in the price/cost of non-ferrous metals. Such adjustments shall be in accordance with the procedures set forth below:</p> <p>1. PART WEIGHT - The part weight for purposes of metal price adjustment shall be the aluminum weight of the casting shipped to Buyer. The aluminum casting weight is the "POURED" or "AS CAST" weight LESS the weight(s) of inserts, gates, sprues, risers, flash and runners, paint and coatings. If purchasing a machined part, the weight of any borings shall likewise be deducted.</p> <p>2. ALUMINUM BASE METAL COST (NEW/ORIGINAL PART AWARD ONLY) - Aluminum base metal price x part weight = base cost of aluminum</p> <p>METALS WEEK PRICE X PRICE WEIGHT = BASE METAL COST</p> <p>3. ALUMINUM PRICE ADJUSTMENT AGREEMENT LANGUAGE - Adjustments to the selling price will be made every other month (6 times/year) as determined by the change in the average of the published prices (midpoint) in "Metals Week," under "Daily Prices," during first ten (10) calendar days of the month prior to the two month price effective period.</p> <p>AVERAGE OF FIRST 10 ADJUSTMENT CALENDAR DAYS OF:</p> <p>EFFECTIVE DATE</p> <p>JANUARY 1 FEBRUARY</p> <p>MARCH 1 APRIL</p> <p>MAY 1 JUNE</p> <p>JULY 1 AUGUST</p> <p>SEPTEMBER 1 OCTOBER</p> <p>NOVEMBER 1 DECEMBER</p> <p>4. ALUMINUM PRICE ADJUSTMENT BAROMETER CALCULATION:</p> <p>NEW MW PRICE - PREVIOUS MW PRICE = MW PRICE CHANGE;</p> <p>MW PRICE X PART WEIGHT = CASTING PRICE CHANGE;</p> <p>PREV CASTING + CASTING PRICE CHANGE = NEW CASTING PRICE</p> <p>5. DROSS/MELT LOSS FACTORS:</p> <p>Dross is defined as the residue that floats to the surface as cold secondary aluminum is melted to liquid state for casting purposes. Dross and melt loss are considered costs of doing business and, thererore, no adjustments shall be allowed to account fo dross or melt loss in the calculation of metal prices.</p> <p>*****</p> <p>Metal prices will be adjusted monthly based on the average LME NASAAC cash seller and settlement price +\$.04965/lb. (380/383 alloy adjustment factor) two</p> |
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DELPHI

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Harrison Thermal Systems

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SENSUS PRECISION DIE CASTING INC
232 HOPKINSVILLE RD
RUSSELLVILLE KY 42276

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| Item No. | Material No. Description | Plant |
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Notes Continued:

months prior to shipment, i.e. prices for July 2003 based on the May average, prices for August, 2003 based on June, 2003 average, etc. The metal value price per piece is determined by the net weight of piece x this average price per pound.

Metal pricing change eff. 5/1/05 & Clause added